



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

**D5550-041-Rework
Job Sheet 170705**



Part No: D5550-041-Rework

Job Qty: 1 ea

Part Name: Fwd Outboard Beam Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/18/18

Job Tracking No:

Due Date: 1/23/18

Created By: Mario Poulin

Type: SOLD

Description:

Note: (Copied from part D5550-041-) DWG REV.A SHEET 1

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		1/22/18	0.00	0.00	Start Up Small Fab-4		
110	Small Fab	1 pcs		1/23/18	0.00	0.50	Small Fab-9		
120	QC	1 pcs		1/23/18	0.00	0.00	QC5		PD 13-01-26
130	Packaging	1 pcs		1/23/18	0.00	0.00	Packaging3-2		PD 13-01-26
140	QC21-SA	1 Ea		1/23/18	0.00	0.00	QC21		

Part Op 90 - RA72

Descriptions: 110 - 1- Install plate to D5550-1 3- Torque nuts as per dwg and notes 8,9

130 - Identify as per dwg & Stock in QC Quarantine for RA72

JAN 26 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3C13A	Bolt	8 Ea (8 ea)	90-Start up Operation	138621 3x
D5550-1-Rework ✓	Fwd Outboard Beam	1 Ea (1 ea)	90-Start up Operation	FM138316-0 5x
MS21043-3	Nut	8 Ea (8 ea)	90-Start up Operation	5034642
NAS1149C0363R	Washer	16 Ea (16 ea)	90-Start up Operation	5016882
				5017102

Part Specifications

Specifications could not be found.

Plex 1/18/18 1:34 PM dart.poulin.mario

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%;"> <tr> <td style="width:15%;">Skid-tube ☐</td> <td style="width:15%;">Cross tube ☐</td> <td style="width:15%;">Water Jet ☐</td> <td style="width:15%;">Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																	
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Date : _____	Step #: _____	QTY Effective : _____		MRB (QS1042) Approval																																																	
Description Work Order Deviation			Disposition																																																		
Job No: 170705 Start up operation 01/25/18 PART NO: D5550-041 Original Serial #: S035645 REWORK Operation: Change No:			Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval																																																		
Root Cause <table style="width:100%;"> <tr><td>Environment</td><td>☐</td><td>No Re-verification</td><td>☐</td></tr> <tr><td>Design</td><td>☐</td><td>Operator</td><td>☐</td></tr> <tr><td>Doc/Data</td><td>☐</td><td>Offset/Setup</td><td>☐</td></tr> <tr><td>Equip/Tooling</td><td>☐</td><td>Supplier</td><td>☐</td></tr> <tr><td>Handling/Pre</td><td>☐</td><td>Training</td><td>☐</td></tr> <tr><td>Material</td><td>☐</td><td>Use for Testing</td><td>☐</td></tr> <tr><td>Internal Transport</td><td>☐</td><td>Poor Information</td><td>☐</td></tr> <tr><td>Tribal Knowledge</td><td>☐</td><td>Rushing</td><td>☐</td></tr> <tr><td>LOA</td><td>☐</td><td>Product Improvement</td><td>☐</td></tr> <tr><td>Substation</td><td>☐</td><td>Process Improvement</td><td>☐</td></tr> <tr><td>Past Expiry Date</td><td>☐</td><td>Manufacturing Process</td><td>☐</td></tr> <tr><td>Misidentified</td><td>☐</td><td>Past Due</td><td>☐</td></tr> </table>			Environment	☐	No Re-verification	☐	Design	☐	Operator	☐	Doc/Data	☐	Offset/Setup	☐	Equip/Tooling	☐	Supplier	☐	Handling/Pre	☐	Training	☐	Material	☐	Use for Testing	☐	Internal Transport	☐	Poor Information	☐	Tribal Knowledge	☐	Rushing	☐	LOA	☐	Product Improvement	☐	Substation	☐	Process Improvement	☐	Past Expiry Date	☐	Manufacturing Process	☐	Misidentified	☐	Past Due	☐	 S035645 DART AEROSPACE Fwd Outboard Beam Assembly Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com Instructions incomplete/Unclear ☐ Fit/Function ☐ Drill Holes ☐ Misaligned/off center ☐		
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